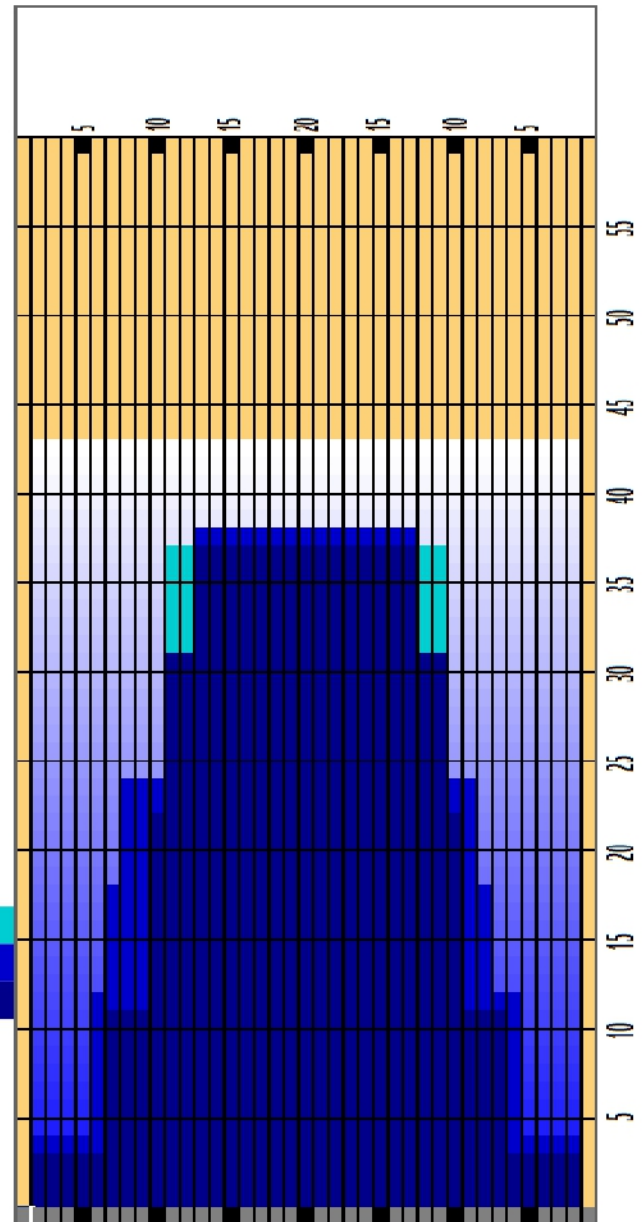


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	19.9 mL	Reverse Oil Total	14.6 mL	Volume Oil Total	34.5 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	7L	7R	4	14	3	A	108	3.9	11.8	7.9	5400
3	10L	10R	4	18	3	A	84	11.8	22.0	10.2	4200
4	11L	11R	5	22	3	B	95	22.0	37.5	15.5	4750
5	2L	2R	0	26	3	B	0	37.5	43.0	5.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	38.0	-5.0	0
2	13L	13R	2	26	3	B	30	38.0	30.7	-7.3	1500
3	11L	11R	2	22	3	B	38	30.7	24.5	-6.2	1900
4	8L	9R	2	22	3	B	48	24.5	18.3	-6.2	2400
5	7L	8R	2	22	3	B	52	18.3	12.1	-6.2	2600
6	6L	6R	3	18	3	B	87	12.1	4.5	-7.6	4350
7	2L	2R	1	14	3	A	37	4.5	2.6	-1.9	1850
8	2L	2R	0	14	3	A	0	2.6	0.0	-2.6	0



Cleaner Ratio Main Mix 7:1 Forward

Cleaner Ratio Back End Mix 7:1 Reverse

Cleaner Ratio Back End Distance 59 Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.38	1.39	1	1	1.41	4.67

